OUTLINE OF THE COMPANY FUTAWA FLANGE WORKS CO., LTD.

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Leveraging 60-Years of Know-How Soaring to a New Stage

With the goal of contributing to society by delivering the best quality products faster and at lower cost, Futawa Flange Works is committed to maintaining:

- Reliability in its materials
- Consistent processing technology
- O Complete traceability
- O Customer-oriented technical support

Futawa Flange Works fulfills these commitments by ensuring a transparent system of quality control for its customers.

for Future Advantage

Top Message

In the 60 years since its founding, the Futawa Flange Works Co., Ltd. has devoted itself to consistently manufacturing its products based on its customers' needs under its corporate philosophy of contributing to society by providing the best quality products as a flange manufacturer. The mission of Futawa Flange Works is to consistently provide products that customers can use with confidence and satisfaction.

Today, Futawa brand products enjoy the critical acclaim and overwhelming trust of customers both in Japan and throughout the world.

We look forward to your ongoing support as we unceasingly work to achieve continuous quality improvement.

President Kenji Omura Futawa Flange Works supplies a wide array of flanges that fulfill the needs of customers around the world. Not only do our products meet the various regional standards of Japan, the United States, Europe and those of the International Organization of Standardization (ISO), they also meet the unique flange standards of customers including those of major international oil companies. Based on an understanding held since our founding that the quality of materials is in itself one of the most important factors determining flange quality, we select materials that are strictly compliant with steel standards of countries throughout the world including Japan and the United States.

Products Range

1) Dimensional Standards		
Americar	n Standards	
ASME	B16.5	
	B16.36	
	B16.47 Sr-A	
	B16.47 Sr-B	
	B16.48	
MSS	SP44	
AWWA	C207	
API	SPEC 6A	

European Standard EN 1092-1

ISO Standard

ISO7005 Part I

British Standards

Japanese Standards

JIS	B2220	
	G3443-2	
JPI	JPI-7S-15	
	JPI-7S-43	

Customer Standards

Taylor Forge Type	
Tube Turn Type	
Ladish Type	



2) Material Specifications

American Standards	
Japanese Standards	
Other National Standards	

3) Size Ranges

3/8inch(10mm)~60inch(1,500mm)

4) Types

Welding Neck, Slip-on, Socket-Weld,Blind, Threaded, Lap-Joint, Long Neck,Orifice, Spectacle Blind, Spade & Spacer,Plate Type

5) Nominal Pressure

Class 150~2,500

In the quality of the products, services and information that we supply, we work ceaselessly to achieve 100% quality assurance so that our business partners and customers can have peace of mind. We pride ourselves on providing to customers a highly transparent system of quality assurance that has been certified by such standards bodies as the International Organization of Standardization (ISO), Japanese Industrial Standards (JIS), Pressure Equipment Directive of EU (PED) and Technical Standards & Safety Authority of Canada (TSSA) as well as by major customers.

Certification

- ISO 9001:2008 No. JQA-QM6184
- JIS (Japanese Industrial Standards) No. JQ0507001/No. JQ0510005
- TSSA (Technical Standards & Safety Authority of Canada) CRN. No. 0B11476.5
- PED (Pressure Equipment Directive 97/23/EC of EU) No. 01 202 J/Q-07 0031

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Production Flow Chart

Deforming Press Heat Treatment Material Testing t Machining & Drilling Products Inspection Marking Packing Customers

Plates, Bars & Billets

Material Analysis

Cutting

Forging

Cutting

Forming Press

Machinery

Press

Friction press (100-ton)	1 unit
Friction press (250-ton)	1 unit
Crank press (300-ton)	1 unit
Crank press (500-ton)	1 unit
Crank press (800-ton)	2 units
Crank press (1,000-ton)	1 unit
Roll leveler	2 units
Hydraulic leveling press (130-ton)	1 unit

Welding & Cutting

Automatic welder & eye tracer	1 unit
Welding & cutting machine	1 unit
Band sawing machine	5 units
Shearing machine	2 units

Machinery

Lathe	
Face lathe	10 units
Single purpose lathe	10 units
Turning lathe	2 units
NC lathe	9 units
Automatic flange making machine	6 lines

Drilling machine

Direct coupled drilling machine (#400)	4 units
Direct coupled drilling machine (#600)	4 units
Multi-spindle drilling machine	9 units
Radial drilling machine	3 units
Double-column drilling center	1 unit

Inspection

Universal tester (RH30)	1 unit
Charpy impact tester	1 unit
Spectroscopic analyzer	1 unit
Hardness tester (brinell, shore)	1 unit
Steel composition checker	1 unit
Calipers checker	1 unit

Company's Profile

Business Outline

Manufacturing & sale of steel plate flanges, forged steel flanges, and special steel flanges

Starting of Business August, 1949

Foundation of the Company July, 1951

Name of President Kenji Omura

Capital ¥30,600,000 (US\$360,000)

Bankers

Mizuho Bank, Ltd., Yotsubashi Branch The Shoko Chukin Bank Ltd. Osaka Branch The Kiyo Bank, Ltd., Kishiwada Branch The Bank of Nagoya, Ltd., Osaka Branch The Kinki Osaka Bank, Ltd., Head Office

Annual Turnover

Japanese Yen 1,000 million

Number of Employees **30**

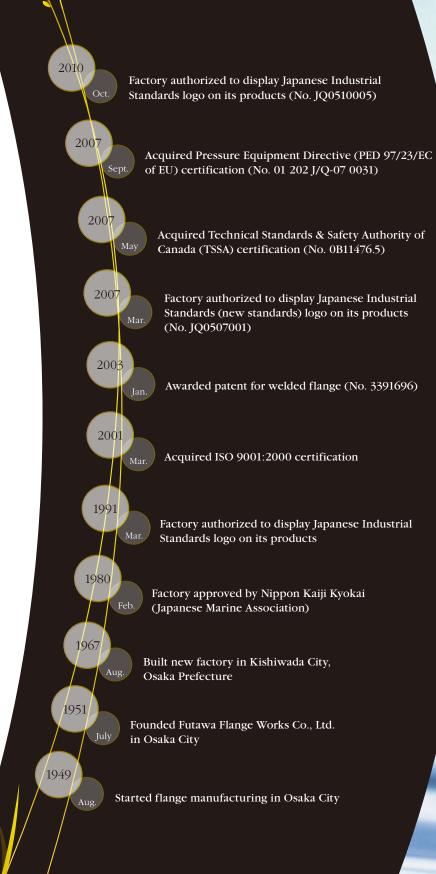
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Business Reference

Idemitsu Kosan Co., Ltd. Cosmo Oil Co., Ltd. Tokyo Gas Co., Ltd. Osaka Gas Co., Ltd. Mitsubishi Heavy Industries, Ltd. Toray Industries, Inc. Hitachi Plant Technologies, Ltd. Nippon Steel Corporation Tokyo Electric Power Company, Incorporated Japan Energy Corporation Sumitomo Chemical Co., Ltd.

History



Without a reliable piping system to deliver water, oil, gas and chemical products, it is impossible to ensure a comfortable living environment for communities and maintain a safe production system for companies. Futawa Flange Works contributes to the development of society through the supply of dependable products.





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